

# VS24,VS27

## ASSEMBLY INSTRUCTIONS

Getting started:

prepare a protection layer, a screwdriver

STEP 1: Joint side panel with back panel

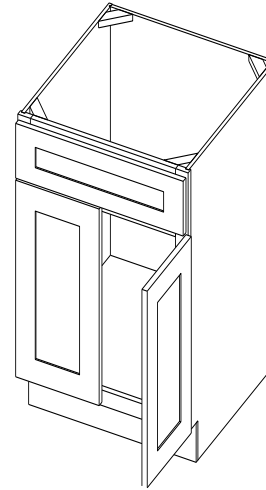
STEP 2: Joint bottom panel with side panel

STEP 3: Joint side panel with bottom & back panel

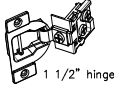


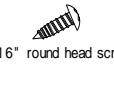
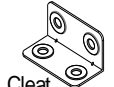

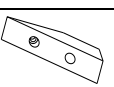

STEP 4: Attach frame on and toekick board

STEP 5: Attach the block on the top corner, and put on the adjustable shelf

STEP 6: Fix door & drawer head onto the frame and adjust the cover-space



PARTS LIST		
NO.	Description	QTY
A	BACK PANEL	1
B	SIDE PANEL	2
C	TOP&BOTTOM PANEL	1
D	TOE KICK	1
E	FACE FRAME	1
F	CABINETS DOOR	2
G	DRAWER HEAD	1

8	1 1/2" SOFTCLOSE HINGE	4	 1 1/2" hinge
7	3/4" ROUND HEAD SCREW	4	 3/4" round head screw
6	BUMPER	4	 Bumper
5	9/16" ROUND HEAD SCREW	44	 9/16" round head screw
4	CLEAT	11	 Cleat
3	1" FLAT HEAD SCREW FOR CARCASS	3	 1" flat head screw
2	BLOCK	4	
1	1" FLAT HEAD SCREW FOR WOOD BLOCK	8	 1" flat head screw
NO.	Description	QTY	PICTURE

### HARDWARE LIST

